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APPLICATION NO.	FI	LING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/519,750	08/16/2005		Jean-Michel Damasse	Q85323	9249
23373	7590	10/06/2006		EXAM	INER
SUGHRUE MION, PLLC			LIN, ING HOUR		
	SYLVANI	IA AVENUE, N.W.		ART UNIT	PAPER NUMBER
SUITE 800				AKTONII	TATER NOMBER
WASHINGT	ON, DC	20037		1725	

DATE MAILED: 10/06/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
Office Astion Summer	10/519,750	DAMASSE ET AL.				
Office Action Summary	Examiner	Art Unit				
	Ing-Hour Lin	1725				
The MAILING DATE of this communication Period for Reply	on appears on the cover sheet with	n the correspondence address				
A SHORTENED STATUTORY PERIOD FOR I WHICHEVER IS LONGER, FROM THE MAILI - Extensions of time may be available under the provisions of 37 after SIX (6) MONTHS from the mailing date of this communica - If NO period for reply is specified above, the maximum statutory - Failure to reply within the set or extended period for reply will, b Any reply received by the Office later than three months after the earned patent term adjustment. See 37 CFR 1.704(b).	NG DATE OF THIS COMMUNICA CFR 1.136(a). In no event, however, may a rep tion. y period will apply and will expire SIX (6) MONTH by statute, cause the application to become ABAI	ATION. Ily be timely filed IS from the mailing date of this communication. NDONED (35 U.S.C. § 133).				
Status						
1) Responsive to communication(s) filed or	n <u>16 August 2005 and 08 June 200</u>	<u>06</u> .				
2a) This action is FINAL . 2b) ∑	This action is FINAL . 2b)⊠ This action is non-final.					
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is						
closed in accordance with the practice u	nder <i>Ex parte Quayle</i> , 1935 C.D.	11, 453 O.G. 213.				
Disposition of Claims						
4) Claim(s) 1-8 is/are pending in the application	ation.					
4a) Of the above claim(s) is/are withdrawn from consideration.						
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>1-8</u> is/are rejected.						
7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction	and/or election requirement.					
Application Papers						
9) The specification is objected to by the Ex	aminer.					
10)⊠ The drawing(s) filed on 29 December 200	04 is/are: a)⊠ accepted or b) \Box o	objected to by the Examiner.				
Applicant may not request that any objection	to the drawing(s) be held in abeyance	e. See 37 CFR 1.85(a).				
Replacement drawing sheet(s) including the	correction is required if the drawing(s)) is objected to. See 37 CFR 1.121(d).				
11) The oath or declaration is objected to by	the Examiner. Note the attached 0	Office Action or form PTO-152.				
Priority under 35 U.S.C. § 119						
12)⊠ Acknowledgment is made of a claim for fo	oreign priority under 35 U.S.C. § 1	19(a)-(d) or (f).				
a)⊠ All b)□ Some * c)□ None of:	5. 7					
1. Certified copies of the priority docu	uments have been received.					
2. Certified copies of the priority documents have been received in Application No						
3.⊠ Copies of the certified copies of the priority documents have been received in this National Stage						
application from the International E	Bureau (PCT Rule 17.2(a)).					
* See the attached detailed Office action for	a list of the certified copies not re	eceived.				
Attachment(s)	\					
1) Notice of References Cited (PTO-892)	4) 🔲 Interview Sun					
2) Notice of Draftsperson's Patent Drawing Review (PTO-9-	48) Paper No(s)/I	Mail Date				
3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date 12/04.	5) Notice of Info	rmal Patent Application				
S. Patent and Trademark Office PTOL-326 (Rev. 08-06)	ffice Action Summary	Part of Paper No./Mail Date 20060913				

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DETAILED ACTION

Specification

1. The disclosure is objected to because there is a lack of section headings: <u>Cross References to Related Applications</u>: See 37 CFR 1.78 and MPEP § 201.11; <u>Background of the Invention</u>; <u>Brief Summary of the Invention</u>; <u>Brief Description of the Several Views of the Drawing(s)</u>; and <u>Detailed Description of the Invention</u>

Appropriate correction is required.

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).
- 4. Claims 1-2 and 6-7 are rejected under 35 U.S.C. 103(a) as being unpatentable over either Birat et al or Tonelli et al in view of JP 60221155.

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Either Birat et al (col. 3, lines 23+) or Tonelli et al (col. 3, lines 3+) substantially teach the claimed side wall of a plate for the continuous casting of metal strip between two counterrotating rolls, comprising a support plate, an insert and a lining.

Either Birat et al or Tonelli et al fail to teach the use of set back or recess from the front face of the insert.

However, JP '155 (see abstract and Figs 3-5) teaches the use of set back or recess 6 from the front face of the side wall (V-shaped side seal 3) in the continuous casting device for the purpose of forming a molten metal pool 5 and casting molten metal and preventing solidified matter from intruding into and sticking to the side wall (V-shaped side seal 3) near the casting rolls during casting. It would have been obvious to one having ordinary skill in the art to provide either Birat et al or Tonelli et al the use of set back or recess from the front face of the Tr'155 insert as taught by Carrier et al in order to effectively reduce the wear attack of solidified matter near the casting rolls during casting.

Regarding claims 6-7, either Birat et al or Tonelli et al in view of JP '155 fails to teach a particular distance for the depth of the set back or recess from the front face of the insert.

However, the use of a particular distance between 10-150mm would have been obvious to one having ordinary skill in the art in order to effectively form an appropriate size of molten metal pool 5 and cast molten metal and prevent solidified matter from intruding into and sticking to the side wall (V-shaped side seal 3) near the casting rolls during casting and the distance should be greater than the maximum permitted value of the wear of the lining.

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5. Claims 3-5 are rejected under 35 U.S.C. 103(a) as being unpatentable over either Birat et al or Tonelli et al in view of JP 60221155 and further in view of Damasse et al (US Patent 6,082,437).

Either Birat et al or Tonelli et al in view of JP '155 fails to teach a particular configuration for the lining at the lower edge of the recess. However, Damasse et al (US Patent 6,082,437) (col. 3, lines 21+) teach the use of configuration recess for the lining at the lower edge of the recess for the purpose of preventing cracking in the side wall. It would have been obvious to one having ordinary skill in the art to provide either Birat et al or Tonelli et al in view of JP '155 the use of a particular configuration for the lining at the lower edge of the recess as taught by Damasse et al (US Patent 6,082,437) in order to effectively prevent cracking in the side wall.

6. Claim 8 is rejected under 35 U.S.C. 103(a) as being unpatentable over either Birat et al or Tonelli et al in view of JP 60221155 and further in view of Damasse et al (US Patent 6,148,901).

Either Birat et al or Tonelli et al in view of JP '446 fails to teach the use of an appendage. However, Damasse et al (US Patent 6,148,901) (col. 4, lines 36+) teach the use of an appendage 17 for the purpose of reducing heat loss and preventing early solidification of molten metal in the casting pool. It would have been obvious to one having ordinary skill in the art to provide either Birat et al or Tonelli et al in view of JP '155 the use of an appendage as taught by Damasse et al (US Patent 6,148,901) in order to reduce heat loss and preventing early solidification of molten metal in the casting pool.

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7. Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Ing-Hour Lin whose telephone number is (571) 272-1180. The

examiner can normally be reached on M-F (9:00-5:30).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Pat Ryan can be reached on 571-272-1292. The fax phone number for the

organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent

Application Information Retrieval (PAIR) system. Status information for published applications

may be obtained from either Private PAIR or Public PAIR. Status information for unpublished

applications is available through Private PAIR only. For more information about the PAIR

system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR

system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would

like assistance from a USPTO Customer Service Representative or access to the automated

information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

FHK.

I.-H. Lin

9-30-06

KEVIN KERNS Kirin kins 10/1/06 PRIMARY EXAMINER